BREW MECH UPPER/LOWER CHAMBER REPLACEMENT: 61MM KIT PN:780844

The purpose of this kit is to provide parts and instructions for replacing the 61MM Upper/Lower Brew Mech chambers. Over time the water flow pathways in the upper & lower chamber outlets can become restricted by the lime scale & chemicals found in water supplies. This buildup will restrict water flow during the brewing process & the air flow evacuating the chambers at the end of the brew cycle.

This instruction sheet applies to the following generations of brewers:

- CX TOUCH
- FK4
- FK TOUCH

UPPER CHAMBER REPLACEMENT

UPPER CHAMBER ASSEMBLY COMPONENTS:

P/N ITEM DESCRIPTION QTY 780326 UPPER CHAMBER ASSEMBLY 1 EA 780868 LUBRI-FILM, 0.25oz 1 EA

TOOLS NEEDED:

Phillips Head Screwdriver

UPPER CHAMBER REPLACEMENT INSTRUCTIONS

- 1. Remove brew mech assembly from the brewer.
- 2. Remove the stop bracket using a Phillips Head screwdriver (Fig 1).
- 3. Remove the red inlet tube retainer (Fig 2).
- 4. Compress the white outer ring to detach inlet tube. Swing inlet tube out of the way (Fig 3).
- 5. Remove the 4 upper chamber mounting screws (highlighted in green) Do not discard (Fig 4).
- 6. Lower the upper chamber and slide out of the frame (Fig. 5).
- 7. Apply lubricant to all four side walls of replacement upper chamber (Fig 6).
- 8. Install replacement upper chamber assembly by reversing steps used to remove the original.

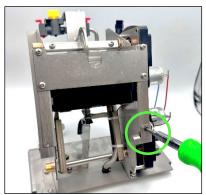


Fig. 1

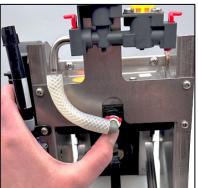


Fig. 2

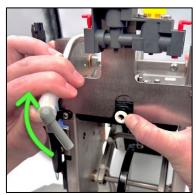


Fig. 3



Fig. 4

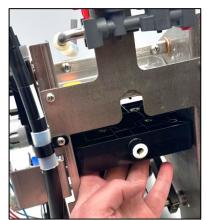


Fig. 5

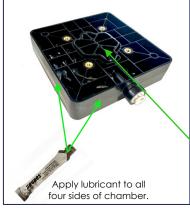


Fig. 6







LOWER CHAMBER REPLACEMENT

The 61MM Lower Chamber Replacement Kit comes with additional replacement components that interface with the Lower Chamber of your brew mech. This includes a replacement Brew Tube assembly and a replacement Kick Slope assembly. Replacing these parts is recommended when you replace the Lower Chamber assembly.

LOWER CHAMBER ASSEMBLY COMPONENTS:

P/N	ITEM DESCRIPTION	QTY
782123	LOWER CHAMBER ASSEMBLY	1 EA
780322-L	SCREWS, LOCTITE	4 EA

TOOLS NEEDED:

Phillips Head Screwdriver

LOWER CHAMBER REPLACEMENT INSTRUCTIONS

- 1. Remove brew mech assembly from the brewer.
- 2. Remove the stop bracket using a Phillips Head screwdriver (Fig 1).
- 3. Push the lower chamber forward/backward until screws are visible and accessible by screwdriver.
- 4. Remove 4 screws holding chamber to frame (Fig 2.)

5. Disconnect silicone hose from bottom & remove chamber (Fig 3.)

> Note: See section titled "BREW TUBE REPLACEMENT **INSTRUCTIONS**" to install new brew tube.

- 6. Install new lower chamber onto frame by reversing steps used to remove the original.
- 7. Apply lubricant to highlighted areas.

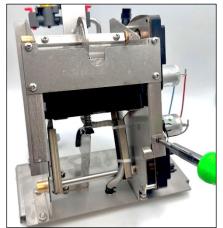
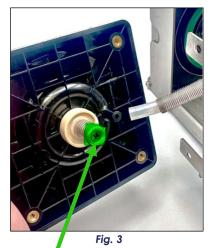






Fig. 2



Note: Apply lubricant here on new chamber to ensure standoff/spring glides smoothly when in contact with Kick Slope assembly.

KICK SLOPE ASSEMBLY COMPONENTS:

P/N	ITEM DESCRIPTION	QTY
780544	KICK SLOPE ASSEMBLY	1 EA

KICK SLOPE REPLACEMENT INSTRUCTIONS:

- 1. Push the lower chamber forward/backward until lower chamber standoff is no longer in contact with cam slope.
- 2. Use nut driver to remove two nuts on kick slope bracket.
- 3. Remove assembly.
- 4. Install new Kick Slope assembly onto frame by reversing steps used to remove the original.
- 5. Apply lubricant to cam slope in highlighted area (Fig 4.)

TOOLS NEEDED:

Note: Apply

Nut Driver, 11/32"

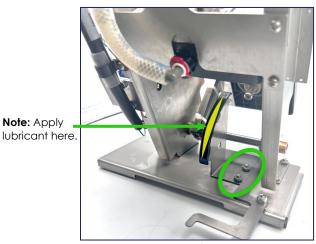


Fig. 4



BREW TUBE ASSEMBLY COMPONENTS:

P/N	ITEM DESCRIPTION	QTY
780320	SILICONE TUBE, 6.5IN	1 EA
780368	SPRING, BREW HOSE	1 EA
100284	ZIP TIE, PLASTIC	2 EA
100440	TENSION CLAMP METAL	1 EA

BREW TUBE REPLACEMENT INSTRUCTIONS

- 1. Cut zip ties securing Brew Tube to Lower Chamber frame.
- 2. Disconnect silicone hose from Lower Chamber.
- 3. Use hose clamp pliers on black tension clamp to release tube from frame. Remove old tube/spring assembly & discard.
- 4. Slide tension clamp onto tube & spring assembly beneath spring (Fig 6.)

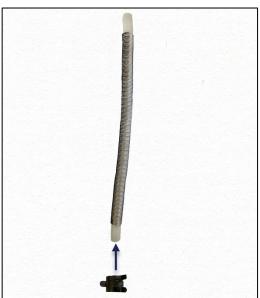


Fig. 6

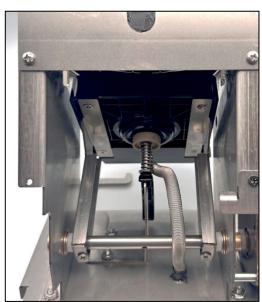


Fig. 8

TOOLS NEEDED:

- Hose Clamp Pliers
- 5. Use hose clamp pliers to attach the clamp-side of brew tube assembly to opening in brew mech frame, ensuring that tube is positioned **OUTSIDE** of the drive shaft (Fig 7.)
- 6. Attach other side of brew tube assembly to the opening in Lower Chamber (Fig 8.)
- 7. Use the 2 zip ties provided to attach Brew Tube to Lower Chamber frame (Fig 9.)

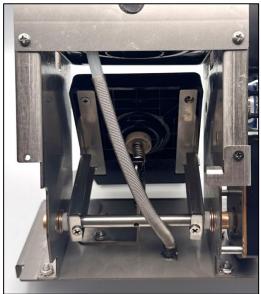


Fig. 7



Fig. 9

