# LOWER CHAMBER REPLACEMENT: UNIVERSAL II KIT

### PN: 780847

The Universal II Lower Chamber Replacement Kit comes with additional replacement components that interface with the Lower Chamber of your brew mech. This includes a replacement Brew Tube assembly and a replacement Kick Slope assembly. Replacing these parts is recommended when you replace the Lower Chamber assembly.

> Note: Apply lubricant here on new chamber to ensure standoff/spring alides smoothly when in contact with Kick Slope

> > **TOOLS NEEDED:**

assembly.

This instruction sheet applies to the following generations of brewers:

**CX TOUCH** FK4

### LOWER CHAMBER ASSEMBLY COMPONENTS:

P/N	ITEM DESCRIPTION	QTY
782122	LOWER CHAMBER ASSEMBLY	1 EA
780322-L	SCREWS, LOCTITE	4 EA

### LOWER CHAMBER REPLACEMENT INSTRUCTIONS

- 1. Remove brew mech assembly from the brewer.
- 2. Remove the stop bracket using a Phillips Head screwdriver (Fig. 1)
- 3. Push the lower chamber forward/backward until screws are visible and accessible by screwdriver.
- 4. Remove 4 screws holding chamber to frame (Fig. 2)
- 5. Disconnect silicone hose from bottom & remove chamber (Fig. 3)

Note: See section titled "BREW TUBE REPLACEMENT INSTRUCTIONS" to install new brew tube.

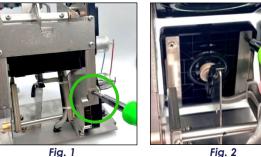


Fig. 1

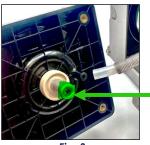


Fig. 3

### KICK SLOPE ASSEMBLY COMPONENTS:

### **ITEM DESCRIPTION** QTY P/N 780544 KICK SLOPE ASSEMBLY 1 EA

### **KICK SLOPE REPLACEMENT INSTRUCTIONS:**

- 1. Push the lower chamber forward/backward until lower chamber standoff is no longer in contact with cam slope.
- 2. Use nut driver to remove two nuts on kick slope bracket.
- 3. Remove assembly.
- 4. Install new Kick Slope assembly onto frame by reversing steps used to remove the original.
- 5. Apply lubricant to cam slope in highlighted area (Fig. 5)



### **TOOLS NEEDED:**

- Phillips Head Screwdriver
- 6. Install new lower chamber onto frame by reversing steps used to remove the original.
- 7. Apply lubricant to highlighted areas.
- 8. Install the gutter onto the back side of the lower chamber (the side with the brew tube) by performing the following actions: (Fig. 4)
  - a. Insert one of the side clips beneath the edge of the lower chamber frame.
  - b. Gently flex gutter until you are able to get other side clip beneath the lower chamber frame.

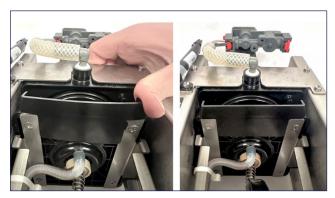


Fig. 4 Note: Ensure that gutter is installed onto the BACK part of brew mech assembly.

Note: Apply

lubricant here.

Nut Driver, 11/32"

### **BREW TUBE ASSEMBLY COMPONENTS:**

ITEM DESCRIPTION	QTY
SILICONE TUBE, 6.5IN	1 EA
SPRING, BREW HOSE	1 EA
ZIP TIE, PLASTIC	2 EA
TENSION CLAMP METAL	1 EA
	SILICONE TUBE, 6.5IN SPRING, BREW HOSE ZIP TIE, PLASTIC

## **BREW TUBE REPLACEMENT INSTRUCTIONS**

- 1. Cut zip ties securing Brew Tube to Lower Chamber frame.
- 2. Disconnect silicone hose from Lower Chamber.
- 3. Use hose clamp pliers on black tension clamp to release tube from frame. Remove old tube/spring assembly & discard.
- 4. Slide tension clamp onto tube & spring assembly beneath spring (Fig 6.)

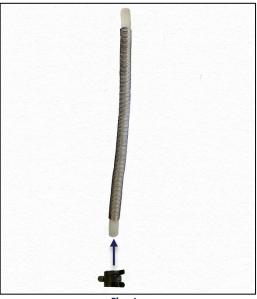


Fig. 6





### TOOLS NEEDED:

- Hose Clamp Pliers
- 5. Use hose clamp pliers to attach the clamp-side of brew tube assembly to opening in brew mech frame, ensuring that tube is positioned **OUTSIDE** of the drive shaft (*Fig 7.*)
- 6. Attach other side of brew tube assembly to the opening in Lower Chamber (Fig 8.)
- 7. Use the 2 zip ties provided to attach Brew Tube to Lower Chamber frame (Fig 9.)

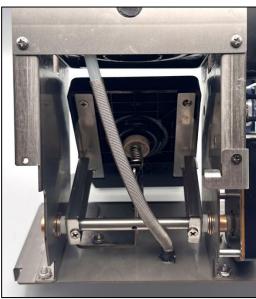


Fig. 7



Fig. 9

